# Luban EP2380M
## Polypropylene Impact Copolymer

## Description

Luban EP2380M is manufactured using the Spheripol Technology. Luban EP2380M is a general-purpose copolymer polypropylene. It is used for injection molding in the area of packaging and houseware, particularly where good low temperature impact properties are required.

## Application

Houseware, pails, toys, small containers, cups, closures, automotive parts, garden furniture, stadium seats and wheels.

## Properties (Typical Values)

| Property | Units | Test method | Value |
|---|---|---|---|
| Melt flow rate (230°C/2.16 kg) | g/10 min | ISO 1133 | 7 |
| Density | g /cm³ | ISO 1183 | 0.90 |
| Flexural modulus | MPa | ISO 178 | 1150 |
| Tensile stress at yield (50 mm/min) | MPa | ISO 527-2 | 27 |
| Tensile strain at yield (50 mm/min) | % | ISO 527-2 | 6 |
| Charpy notched impact strength (+23°C) | kJ/m² | ISO 180 | 8 |
| Charpy notched impact strength (-20°C) | kJ/m² | ISO 180 | 6 |
| Vicat Softening Temperature(10N) | °C | ISO 306-A | 150 |

**Note:** These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

## Prcessing Guidlines

The Typical Processing Conditions for Luban EP2380M are:

**Melt temperature** 220 – 260 °C
**Holding pressure** 200 – 500 bar Maximum to avoid sink marks
**Mold temperature** 20 – 40 °C
**Injection speed** High
**Shrinkage** 1 – 2 % depending on wall thickness and molding parameters

**Note:** Processing parameters should only be used as guidelines. The above properties values are not to be construed as specifications.

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## Storage and Handling

Luban EP2380M must be protected from direct sunlight and should be stored in a shaded and completely dry area. During handling and processing, the material should be kept in a well-ventilated area to prevent the accumulation of dust and fumes. Contact with strong oxidizers, excessive heat, sparks or open flame should be avoided as this could initiate the degradation process and consequently impact the quality of the material.

## Safety

Luban EP2380M is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

## Food Contact

Luban EP2380M meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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**Disclaimer:**
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